Precautions on handling sealed lead-acid batteries

• Please be sure to read the safety and handling precautions carefully before using the batteries. If you do not fully understand this handbook or safety information, please contact Panasonic. Please keep this handbook and refer to it as required. The misuse of batteries through not heeding the precautions may lead to the leakage, heating or bursting of batteries and could cause injury to personnel.
• The contents of this handbook are subject to change without prior notice to users.

Degree of danger and damage

1. DANGER
Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

2. WARNING
Indicates a potentially hazardous situation which, if not avoided, could result in death or injury.

3. CAUTION
Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or damage to equipment

4. RECOMMENDATION
Recommended course of action to prevent a situation that could result in damage of quality, performance or reliability of the batteries, should they be mishandled.

(Remark 1) Even in cases where lead-acid batteries are handled improperly, a situation that will result in the immediate death of the user is highly unlikely. However, we have assumed the higher DANGER level situation instead of the WARNING and CAUTION levels because the high energy stored in batteries still implies a possibility of extreme hazard which might lead to serious injury.

(Remark 2) Serious injury here would include injury, loss of eyesight, burns, electric shocks, bone fractures and poisoning that will cause permanent damage or require hospitalization or intensive treatment over an extended period. Minor injury includes slight burns and electric shock. Property damage means damage to buildings and household effects including livestock and pets.

(Remark 3) RECOMMENDATION refers to the suggested means by which to protect batteries from impaired quality, performance and reliability.
PRECAUTIONS ON HANDLING SEALED LEAD-ACID BATTERIES - CONTINUED

Safety Precautions

1. Environment and condition of use

DANGER
(1) Do not load sealed lead-acid batteries (hereinafter described as "the battery") in airtight equipment. Use of the battery in airtight equipment may cause explosion of the equipment or injury.

WARNING
(1) Charge the battery using an exclusive charger or under the charging condition specified by Panasonic. Charging the battery under any other conditions may cause the battery to overheat, emit hydrogen gas, leak, ignite, or burst.

(2) When using the battery in non-life critical medical equipment, provide a back-up system other than the main battery. Failure of the main battery in the absence of a back-up power could lead to injury.

(3) Avoid direct contact of the battery with metallic containers; acid- and heat-resistant insulators should be employed. Leakage of the battery in the absence of insulators may cause problems such as release of fumes and ignition.

(4) Do not place the battery near a device that may cause sparks (such as a switch or a fuse). The battery may generate flammable gas when charged, so remember to keep the battery away from fire or an open flame to prevent any sparks from igniting or causing explosions.

CAUTION
(1) The operating temperature range for the battery is specified below. Use of the battery at temperatures beyond this range may cause battery damage.
- Normal operating temperature of the battery is 25°C.
- When discharged (equipment in use): -15°C to 50°C
- When charged: 0°C to 40°C
- During storage: -15°C to 40°C.

(2) Avoid placing the battery near a heat-generating part (such as a transformer). Using the battery near a heat source may cause the battery to overheat, leak, ignite, or burst.

(3) Do not allow the battery to be immersed in or wetted with water/sea-water; as it may corrode the battery, cause fire or create an electric shock hazard.

(4) Do not place or store the battery in an automobile in hot weather, under direct sunlight, in front of a stove, or near fire. Use or storage of the battery in these places may cause battery leakage, fire or bursting.

(5) Use of the battery in a dusty environment is not recommended, as it may cause the battery to short. The battery should be periodically checked when used in such an environment.
PRECAUTIONS ON HANDLING SEALED LEAD-ACID BATTERIES – CONTINUED

(6) In applications which use more than one battery, first make sure of correct mutual connections between batteries, and then connect the battery with the charger or the load. Make sure to firmly connect the (+) pole of the batteries to the (+) terminal of the charger or load, and the (-) pole to the (-) terminal in the same way. If the poles/terminals of the batteries, the charger and the load are connected improperly, explosion, fire or damage to the batteries and/or equipment may occur, causing injury to personnel in some cases.

(7) Be extremely careful not to drop the battery onto feet to avoid the possibility of serious injury.

2. Installation

DANGER
(1) Insulate metallic tools such as torque-wrenches and wrenches with a vinyl tape, etc. Using uninsulated tools may cause a short circuit, and the heat or sparks generated by the short circuit could result in burns, damage to the battery, or ignite an explosion.

(2) Do not place the battery in a closed room or near fire. Placing the battery in such a location could result in an explosion or fire due to hydrogen gas emitted by the battery.

WARNING
(1) Take safety measures such as wearing rubber gloves for insulation when handling a voltage of 45 V or higher. Operation without safety measures may result in electric shocks to the operator.

(2) Avoid placing the battery in an environment which is susceptible to floods. There is the possibility that if the battery is immersed in water, it may cause fire or cause electric shocks to personnel.

RECOMMENDATION
(1) Avoid sudden movements or applying shocks to the battery e.g. from dropping the battery. Damage and deterioration of battery characteristics may occur if the battery is dropped.

(2) Carefully check the life characteristics of the battery when in actual loaded mode. Life of the battery may vary greatly depending on charge/discharge conditions.

CAUTION
(1) When unpacking the battery, make sure to handle it gently. Rough handling may shock the battery, causing damage. Check that the battery is free from cracks, fractures, tipping and leakage.

(2) When loading the battery in equipment, mount it in the lower most section of the equipment in order to ensure easy checking, maintenance and replacement. Do not charge the battery in the inverted (upside-down) position: overcharging in the inverted position may cause battery leakage from the safety valve. The illustrations below are for explaining positions of the battery, not for showing accurate configurations for each type of battery.
(3) Do not carry the battery by hanging it from the terminal or the lead wire, as it may cause damage to the battery.

(4) When carrying the battery, exercise caution not to apply a strong shock to it by dropping it, jarring it or causing it to collide with other objects, as this may cause damage to the battery.

(5) Do not underestimate the weight of the battery. As it is heavy for its volume, careless handling of the battery may cause backache or other injuries to the operator.

(6) Do not bring covered wires containing plasticizer or non-rigid PVC sheets in contact with the battery. Do not apply organic solvents such as paint thinner, gasoline, kerosene and benzene or liquid detergents to the battery. When brought in contact with these materials, the battery case may crack, causing leakage of the battery.

(7) Do not cover the battery with a material which generates static electricity, such as a PVC sheet. A static charge may trigger fire or explosion.

(8) In fastening bolts and nuts of the battery, observe the torque values specified; otherwise, sparks may be generated and damage of the terminal may occur. The fastening torque of bolts and nuts is as follows:

<table>
<thead>
<tr>
<th>Bolt (nut) size (mm)</th>
<th>Fastening torque kg/cm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diameter</td>
<td>Pitch</td>
</tr>
<tr>
<td>M5 5</td>
<td>0.8</td>
</tr>
<tr>
<td>M6 6</td>
<td>1.0</td>
</tr>
<tr>
<td>M8 8</td>
<td>1.25</td>
</tr>
</tbody>
</table>

RECOMMENDATION

(1) Apply insulation covers to terminals, joint parts, bolts and nuts of the battery in order to prevent electric shocks to personnel.

(2) When intending to use the battery in vibrating equipment such as motor cycles, engine driven bicycles and engine driven grass shears, please consult Panasonic in advance.

(1) The battery and/or equipment should be installed by skilled personnel (specialists) such as personnel qualified for maintaining battery equipment. Handling of the battery by unskilled personnel may lead to dangerous errors.
3 Preparatory operation

DANGER
(1) Provide enough insulation between the battery lead wires and the joint part and the equipment body so as not to cause shorting. Inadequate insulation poses a potential hazard of electric shock to personnel. Oversupply of current due to shorting may result in fumes, ignition or fire and could cause burns to personnel.

CAUTION
(1) Do not connect the battery directly to a power outlet or a cigarette lighter socket of an automobile without using a charger. Direct connection to power sources may cause battery leakage, heating or bursting.

(2) Turn off the switch of the circuit when connecting the battery to a charger or a load.

(3) If newly purchased batteries exhibit any irregularities in initial use, such as rusting, heating or other problems, they should not be used. Continued use of an irregular battery may lead to leakage, fire or bursting of the battery.

RECOMMENDATION
(1) Always charge a newly purchased battery before use and also charge a battery which has not been in use for a long period. The battery gradually loses its capacity due to self discharge during storage. If the battery is used without being charged, its capacity may not be fully utilized. Periods over which the battery can be stored without charging are given below in relation to storage temperatures.

- below 20°C: 9 months
- 20°C to 30°C: 6 months
- 30°C to 40°C: 3 months

4. Applications other than those specified

CAUTION
Do not use the battery for applications other than those specified. Such use may cause battery leakage, fire or bursting.
5. Method of use

**DANGER**

Do not connect the (+) and (-) terminals of the battery to each other with a metallic material such as wire; do not allow tools such as pipe wrenches and wrenches to touch points of different voltages on the battery; and do not bring metallic necklaces or hair pins into contact with the battery or store them together with the battery. Failure to observe these precautions may cause the battery to overheat, emit hydrogen gas, leak, ignite, or burst.

**WARNING**

1. Do not throw the battery in fire nor heat the battery. The battery may burst or generate a toxic gas if placed in contact with fire.

2. Do not attempt to disassemble, remodel or destroy the battery, as it may cause battery leakage, fire or bursting, and could also create sulfuric acid spills from the battery resulting in possible burns to personnel and damage to the immediate environment.

**CAUTION**

1. Check the battery for any sign of irregularities in appearance. If there is any damage to the battery case/cover such as cracks, deformation the leakage, replace the battery with a new one. If the battery appears dirty or dusty, clean it. If a battery of irregular appearance continues to be used, decrease of capacity, leakage of electricity, fumes, ignition or other problems may result.

2. If any irregularity is found in areas such as the charge voltage and discharge characteristics of the battery, replace it.

3. For safety, make sure to observe the following. Otherwise, leakage, fire or bursting of the battery may occur.

   1) Do not charge the battery with its (+) and (-) terminals and the (+) and (-) terminals of the charger connected in reverse.

   2) Do not apply a solder directly to the battery. If direct soldering is unavoidable, please contact Panasonic in advance.

   3) Avoid mixed usage of batteries differing in type, manufacturer or history of use.

   4) Do not remove or damage the outer case of the battery.

   5) Do not apply a strong shock to the battery or throw it.

   6) Do not continue to charge the battery beyond the time specified in the instructions of use of the charger. If the battery is not fully charged even after being charged for a longer time than specified, discontinue charging and remove the battery from the charger. Charging for a longer time than specified may cause battery leakage, fire or bursting.

   7) Children should only use the battery under the guidance of an adult who should thoroughly instruct the child on its use. During use the adult should check that the battery is used exactly as instructed.

   8) Keep the battery beyond the reach of small children. During charging or actual use of the battery, take caution not to allow small children to remove the battery from equipment.
RECOMMENDATION

(1) The recommended discharge stop voltage depends on the size of the discharge current. The relationship between the storage battery discharge current and the ideal discharge stop voltage is described in the specifications and catalogs.

Do not continue discharging to the point where the voltage drops below the recommended discharge stop voltage.

If a storage battery that was discharged below the recommended discharge stop voltage is recharged, the storage battery will generate heat which could deform it or cause water droplets to form on the battery casing due to the evaporation of moisture from inside the battery. Discharging below the recommended discharge stop voltage may also accelerate the deterioration of the battery's performance characteristics.

Avoid overdischarge, and charge the battery immediately after discharge. The instruction manual of the equipment should contain information telling the user not to overdischarge the battery and to charge the battery immediately after the use of the equipment (discharge). Even if discharge of the battery is stopped before voltage decreases to such a level that the battery-driven equipment stops being operational, deterioration of the battery may be accelerated by the so-called sulphation phenomenon if it is not recharged after use. The low voltage cut-off circuit should be designed so that it can completely cut off the discharge current including a weak current.

(2) If a charge method and a charge condition other than that described in the specification and the technical brochures is to be adopted, charge/discharge characteristics and life characteristics of the battery should be thoroughly checked in advance. The adoption of adequate charge methods and adequate charge conditions are crucial to ensure safe use of the battery and for fully utilizing the battery capacity.

(3) For the cycle operation of the battery (application of the battery as the main source of power by repeating charge and discharge), adopt a charger which operates by controlling either the charge period or charge quantity. Continue charging the battery for the time specified or until the charge completion lamp, if provided, indicates completion of charge. If charging is suspended before completion, the service life of the battery may be shortened.

(4) Avoid parallel charge of batteries in cycle operation, as this may shorten the service life of the batteries by causing an imbalance in charge/discharge state among the batteries connected in parallel.

(5) During trickle or float charge of the battery, measure the total voltage with a high-accuracy voltmeter of Class 0.5 or so. If the voltage readout does not meet the specified value, investigate the reason and take proper measures. A total voltage that is lower than the specified value indicates insufficient charge which may reduce the battery capacity; a voltage higher than specified indicates an overcharge which may shorten service life of the battery or cause problems such as thermal runaway in some cases.

(6) Make sure to turn off the switch of the battery equipment after use, otherwise excessive discharge may cause deterioration in battery performance and shorten service life.

(7) When equipment is not used for a long period, remove the battery from the equipment, charge it fully, and store it in a place where humidity is low. Unsatisfactory storage conditions may cause deterioration in battery performance, shorten service life and could cause rusting.
6. Maintenance and checking

**WARNING**

(1) Clean the battery with a slightly damp cloth, ensure there is no excess water on the cloth by squeezing it well. Do not use a dry cloth or a duster, as it may cause the battery to generate static electricity, leading to possible ignition and bursting of the battery.

(2) Replace the battery with a new one within the time period specified in the instruction manual or equipment.

Follow the guideline which states the battery should be replaced when its capacity has decreased to 50% of the initial capacity (at an ambient temperature of 25°C or below). In the trickle or float application of the battery (application as stand-by power) at an ambient temperature higher than 25°C, the period for which the battery can be used before replacement is shortened by a half for every 10°C rise of temperature. When discharge current becomes higher than 0.25 CA, the use period before replacement is also shortened.

The usable period for the battery is markedly shortened near the end of its service life (when discharge time has decreased to 50% of the initial). This is also the period when battery problems such as internal short, dry-up of electrolyte (increase in internal resistance) and corrosion of the cathode grids will occur. Replace the battery before these conditions are reached: if the battery continues to be used under these conditions, maximum discharge current will continue flowing, which may lead to thermal runaway or leakage.

**CAUTION**

Do not apply organic solvents such as paint thinner, gasoline, kerosene and benzene or liquid detergents to the battery. If these are brought into contact with the battery case, it may crack, causing leakage.

**RECOMMENDATION**

Keep the terminals of the battery clean. Dirty terminals may cause inadequate contact of the battery to the equipment body, leading to power failure or charge failure.

7. Emergency measures

**WARNING**

The battery contains diluted sulfuric acid, a very toxic substance. If the battery leaks and the liquid inside spills on the skin or clothing, immediately wash it off with plenty of clean water. If the liquid splashes into eyes, immediately flush the eyes with plenty of clean water and consult a doctor. Sulfuric acid in the eyes may cause loss of eyesight and acid on the skin will cause burns.

**CAUTION**

If any corrosion of the terminals, leakage or deformation of the case of the battery is found, do not use the battery. If a battery which is irregular or substandard in any way continues to be used, leakage, fire or bursting of the battery may occur.
8. Storage of batteries

**CAUTION**

(1) Store the battery in a stable position so as to keep the terminals of the battery away from any metallic or other conductive material (including items that may fall or drop onto the battery).

(2) Protect the battery from rain. If the terminals of the battery come into contact with water, they may be corroded.

(3) Keep the battery in the upright position as a general rule, and do not apply abnormally strong vibrations or shocks to the battery. Transportation of the battery in an abnormal position or the application of abnormally strong vibrations or shocks to the battery may cause damage to the battery and the deterioration of characteristics.

(4) When storing the battery, remove it from the equipment or disconnect it from the charger or the load and keep it in a place where temperature is low. Do not store the battery under direct sunlight or in high temperatures (60°C or higher) or in a highly humid atmosphere, because rusting, deterioration of performance and life of the battery may occur.

**RECOMMENDATION**

(1) During storage of the battery, charge it at least once every six months (when ambient temperature is 25°C or below). Shorten the interval of charging to a half by every 10°C rise of ambient temperature. Rate of self discharge of the battery doubles by every 10°C rise of ambient temperature. If the battery has been stored for a long period in a discharged state, it may not be able to regain it’s capacity even if it is recharged.

(2) If the battery is stored for a year or longer without being charged, its service life may be shortened.

(3) Store the battery after fully charging it, otherwise its service life may be shortened.

(4) Use the battery as soon as possible. The battery gradually deteriorates during storage and thus its decreased capacity may be irreversible even allowing for recharging.

9. Disposal of batteries

**CAUTION**

(1) In countries where there are legal or voluntary regulations on the recycling of rechargeable batteries, please provide written information on recycling of rechargeable batteries which is included in equipment, packaging, instruction manuals, etc.

(2) Adopt methods and measures for equipment design and battery mounting that will allow for easy removal of batteries for replacement and disposal.

(3) Used batteries are recyclable. When returning used batteries, insulate their terminals with adhesive tapes, etc., otherwise the residual electricity in used batteries may cause fire or explosion. For recycling batteries, please contact Panasonic.